

WHAT IS CLAIMED IS:

1. A method for manufacturing a clutch housing,
comprising:

5 a first step of forming a work into a pre-product having a shaft portion and an outer drum portion enclosing the shaft portion integrally with the shaft portion;

a second step of subjecting the pre-product to predetermined processing; and

10 a third step of providing a spline on an inner periphery of the outer drum portion by flow forming, and forming the clutch housing into an almost completed product,

15 wherein in the first step, an outer peripheral cylindrical portion of the outer drum portion is formed while being offset in an axial direction with respect to the shaft portion so that it is not opposite to at least part of the shaft portion in a radial direction.

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2. The method for manufacturing the clutch housing according to claim 1, wherein the second step comprises piercing oil holes in the shaft portion, and forming grooves on an outer periphery of the
25 shaft portion.

3. The method for manufacturing the clutch

housing according to claim 1, wherein a step of finishing by grinding or the like is conducted after the third step.

5 4. The method for manufacturing the clutch housing according to claim 2, wherein a step of finishing by grinding or the like is conducted after the third step.

10 5. The method for manufacturing the clutch housing according to claim 1, wherein the first step is conducted by hot forging, and the third step is conducted by cold forging.